# ORK7HO SERIES Pressure Reducing Stations

**ORK7HO** Series Pressure Reducing Stations is most suitable for pipeline application where high flow gas is requested.

 $V_4$ " TO 1" BSP or NPT inlet –outlet pipe can be selectively used to this series.

The self-correction function of DROP built in this regulator enables to keep the P2 pressure (adjusted or setting pressure) stable and constant without impact from P1 if it faces big pressure differences at P1.

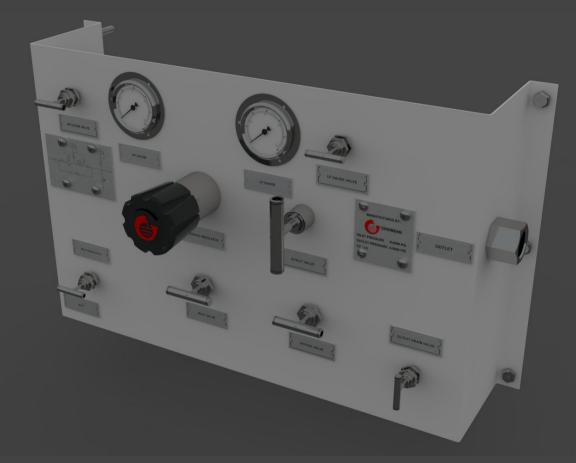
All system components and of course the regulator body and sintered filter elements are made of stainless steel 316L and has the wide range of inlet pressure up to 6000 psi(415 bar). (Optional: Low cost 316L + Brass models avaible)

#### OUTLIFT PRESSURE RANGES

- 0-25bar (362psi)
- 0-50bar (725psi)
- 0-70bar (1000psi)
- 0-150bar (2100psi)
- 0-250bar (3600psi)
- 0-350bar (5000psi)

#### INLET FILTER RANGES

- 0,5 Micron
- 2 Micron
- 7 Micron
- 15 Micron
- 60 Micron
- 90 Micron



# ORK7HO SERIES Pressure Reducing Stations



### **APPLICATIONS**

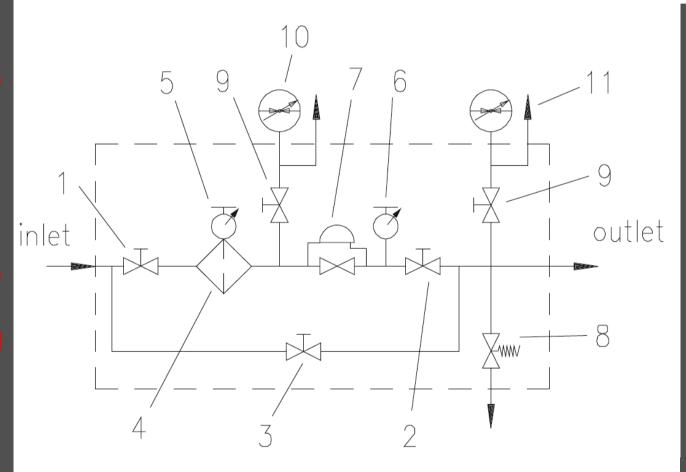
- STARTING AIR
- COMPRESSED AIR SYSTEMS
- TANK BLANKETING
- NAVAL AIR SYSTEMS
- AIR PLANE STRUTCHARGING
- AEROSPACE HYDRAULIC SYSTEMS
- GAUGE CALIBRATION
- HIGH FLOW GAS APPLICATION
- HIGH PRESSURE GAS APPLICATION

DIMENSION: L:670mm H:400 mm W:250mm

WEIGHT: 32 KG

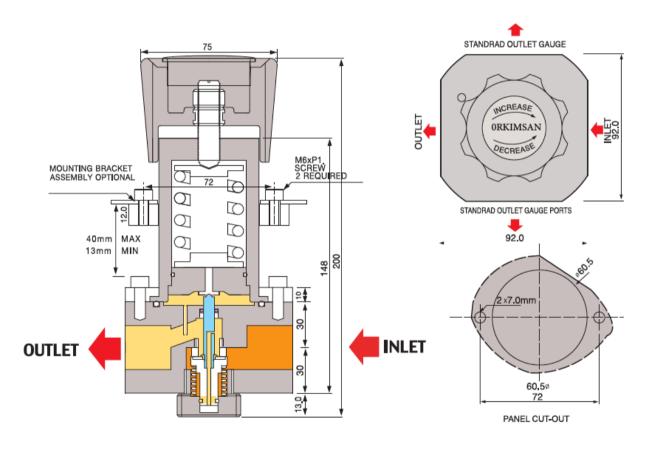
ORKIMSAN reserve the right to change the dimensions and weight of the systems

## ORK7HO PRS P&ID

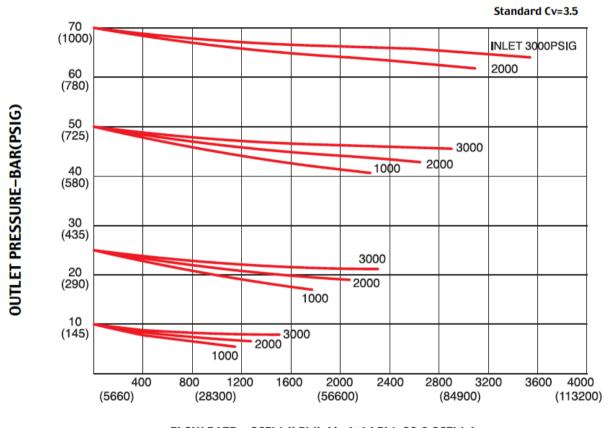


1:INLET STOP VALVE
2:OUTLET STOP VALVE
3:BYPASS STOP VALVE
4:FILTER
5:INLET DRAIN VALVE
6:OUTLET DRAIN VALVE
7:PRESSURE REGULATOR
8:RELIEF VALVE
9:GAUGE VALVE
10:INLET PRESSURE GAUGE
11:OUTLET PRESSURE GAUGE

## REGULATOR DETAILS



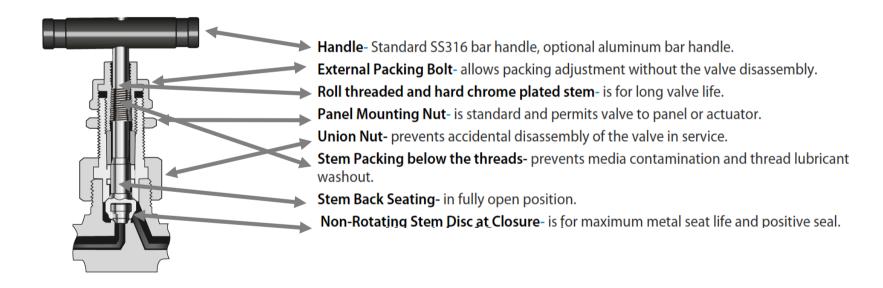
## SYSTEM FLOW

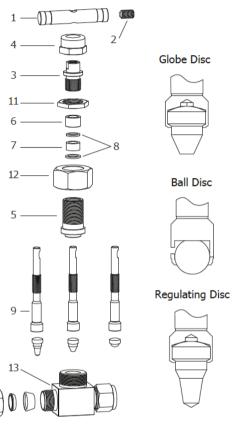


FLOW RATE - SCFM (LPM) Air (\*1 LPM=28.3 SCFM\*)

FLOW RATE L/Min AIR

## **VALVE DETAILS**





#### **Materials of Construction**

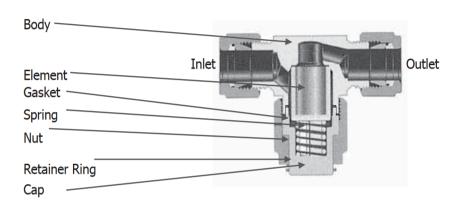
| Component   | Valve Body Materials              |
|---|-----------------------------------|
|   | SS316                             |
|   | Material Grade/ASTM Specification |
| 1. Bar handle   | SS316/A276                        |
| 2. Set screw  | SS304, Grade B8/A193              |
| 3. Packing bolt   | SS316/A276 or A479                |
| 4. Cap nut  | SS316/A276 or A479                |
| 5. Bonnet   | SS316/A276 or A479                |
| 6. Gland  | SS316/A276 or A479                |
| 7. Packing (2)  | PTFE/, optional PEEK              |
| 8. Packing supports (2)   | SS316/A276 or A479                |
| 9. Stem   | Hard Chrome-plated                |
|   | SS316/A276 or A479                |
| 10. Standard globe disc, optional globe ball & regulating disc. | TYPE630/A564                      |
| 11. Panel nut   | SS316/A276 or A479                |
| 12. Union nut   | SS316/A276 or A479                |
| 13. Body  | SS316/A276 or A479                |

Wetted parts and lubricants are listed in blue.

### **Factory Test and Cleaning**

Every **ORKIMSAN** panel is tested with the nitrogen gas @ 6,000 psig (415 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM. The packing is tested for no detectable leakage.

# FILTER DETAILS



- Filter Element replaceable with the valve in-line.
- Safety union bonnet design for high pressure rating
- Optional Bypass for sampling or purging of process fluid.
- Maximum working pressure 6,000 psig @100 °F(413 bar @38°C)

#### **Materials of Construction**

| Component     | V76 Series                 |
|---------------|----------------------------|
|               |                            |
| Body          | SS316 / A276               |
| Nut           | SS316 / A276               |
| Cap           | SS316 / A276               |
| Retainer Ring | SS316 / A276               |
| Element       | SS316 (Sintered, Strainer) |
| Spring        | SS302                      |
| Gasket        | SS316 / A240 silver plated |

Wetted components are listed in blue.

#### **Filtration Definition**

• Filter Element :

The component within the filter which traps media contamination.

• Filtration Area:

The actual surface area of the filter element available to trap contamination.

• Micron:

A unit of measure to describe the mean pore diameter of the filter element or the mean particle diameter of media contamination. One micron = 0.001mm or 0.00004 inch



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