

# **V86 Series Ball Valves** VC86 Series CNG/NGV Valves

Pressure Rating up to 689 bar (10 000psig)

Catalog No. V86-7 March 2010

#### **Features**



- High pressure up to 10 000 psi (689 bar).
- Blowout proof design with internally loaded stem.
- Handle indicates the flow direction.
- Positive stop with a robust stop pin.
- High flow rate with maximum orifice.
- Various end ports including DK-LOK tube port.
- Various flow control with side and bottom inlet port on 3-way diverter valves.



Optional Oval Handle

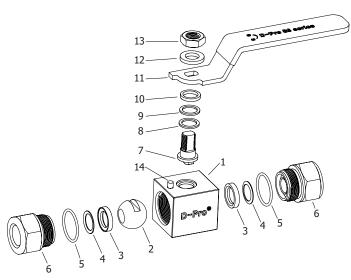


Table 1. Materials of Construction

		Component	Valve Body Materials Grade/ASTM Specification		
	1	Body	SS316/A276 or A479		
2 E		Ball	33310/A270 01 A473		
	3	Seat (2)	PVDF, standard for V86 Series Optional PCTFE PEEK, standard for VC86 Series		
	4	Disc Spring (2)	Type 630/A564, applicable to VC86 Series		
	5	End Seal (2)	FKM Oring for V86 Series HNBR O-ring for VC86 Series		
	6	End Connector (2)	SS316/A276 or A479		
	7	Stem	33310/A270 01 A479		
	8	Bearing	PTFF		
	9	Packing	PIFE		
	10	Gland	SS316/ ASTM A276 or ASTM A479		
	11	Lever Handle	SS204 handle with vinyl cleave		
	11	Optional Oval Handle	SS304 handle with vinyl sleeve		
	12	Washer	SS304		
	13	Stem Nut	SS304		
	14	Stop Pin	SS304		

- Wetted parts and lubricants listed in blue.
- Fluorinated-based lubricant

## **CNC/NGV Certifications**

VC86 Series with PEEK seat and HNBR O-rings are available with CNG/NGV certifications.

The sealing material of seat and O-rings are selected for compatible with CNG.

VC86 Series with the live loaded compensation disc spring reacts on ball movement in both low and high pressure systems in CNG and NGV applications.



Valve Series	Certificates	ECE R110	ANSI / AGA NGV 3.1-1995 CGV NGV 12.3-M95	ANSI / IAS NGV 4.6-1999 CSA 12.56-M99	ISO 15500
VC86 Series	Certificate No.	110R-000181	2010-REPORT-002 (00)	2010-REPORT-003 (00)	2010-REPORT-001- (00)
2-way	Classification	Class 0	manual valve	manual valve (Class B)	manual valve
ball valves	Temperature	-40 to 120 °C (-40 to 250 °F)	-40 to 121 °C (-40 to 250 °F)	-40 to 65 °C (-40 to 150 °F)	-40 to 121 °C (-40 to 250 °F)
Dali vaives	Working Pressure	274 bar @ 120 °C	273 bar @ 121 °C	293 bar @ 65 °C	273 bar @ 121 °C























## Operation

- 2-way positive shut off and 3-way directional control of fluids in process, power and instrument application.

  Valves are designed to control fluids in full open or full
- closed position.

## **Factory Test**

Every valve is tested with nitrogen gas @1000 psig (68 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM. The stem packing is tested with nitrogen gas @1000 psig for no detectable leakage.

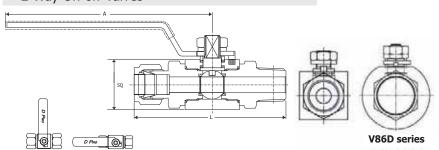
- Valves that have not been actuated for a period of time may have a higher initial actuation torque.
- Valves must be in open position during system test not to damage the valve seat.

  Sour Gas Service NACE MR0175 available.

#### Cleaning and Packaging

Every valve is cleaned and packaged in accordance with DK-LOK cleaning standard DC-01. Special cleaning and packaging in accordance with DK-LOK DC-11 ensures compliance with product cleaning of ASTM G93 Level C is available for valves with PCTFE seat.

## 2-Way On-off Valves



#### **Pressure/Temperature Ratings** V86 2-way valve with PEEK seat psig 10.000 bar 689 V86A 8,000 551 V86B, V86C 6,000 413 4,000 2,000 230° C 446° F 0 32 100 150

## Ordering Information and Dimensions

Basic		End Connections	Orifice	Cv	Dimensions mm (in.)			
Orderir	ng Number	Inlet & Outlet	mm (in.)	CV	Α	Н	L	SQ
	D-4T	1/4 in. Dk-Lok	4.8 (0.19)	1.2			96.00 (3.78)	
	D-6T	3/8 in. Dk-Lok	7.1 (0.28)	3.7			102.50 (4.04)	
	D-8T	1/2 in. Dk-Lok					107.60 (4.24)	
	F-4N	1/4 in. Female NPT	10.0 (0.39)	7.5	108.3	38.4	74.00 (2.91)	32.0
V86A-	F-6N	3/8 in. Female NPT		(1.52)	77.00 ( 3.03)	(1.26)		
	F-8N	1/2 in. Female NPT			(1.20)	(1.32)	85.00 (3.35)	(1.20)
	M-4N	1/4 in. Male NPT	7.1 (0.28)	3.7			95.40 (3.76)	
	M-6N	3/8 in. Male NPT	10.0 (0.39)	7.2			95.40 (3.76)	
	M-8N	1/2 in. Male NPT	10.0 (0.59)	7.5			100.20 (3.94)	
	F-8N	1/2 in. Female NPT	12.7 (0.50)				89.00 (3.50)	40.0 (1.57)
	F-12N	3/4 in. Female NPT	12.7 (0.30)		140.0	51.0 (2.00)	90.00 (3.54)	
V86B-	D-12M	12mm Dk-Lok	10.0 (0.39)				110.00 (4.33)	
VC86B-	D-16M	16mm Dk-Lok	12.7 (0.50)	) (5.86)			116.00 (4.56)	
	D-8T	1/2 in. Dk-Lok	10.4 (0.41)		(3.80)		110.00 (4.33)	
	D-10T	5/8 in. Dk-Lok	12.7 (0.50)				116.00 (4.56)	
	D-12T	3/4 in. Dk-Lok	12.7 (0.50)				115.00 (4.52)	
	F-12N	3/4 in. Female NPT	19.0 (0.75)	20.0			108.00 (4.25)	
	F-16N	1 in. Female NPT	19.0 (0.73)	30.0			127.00 (5.00)	
	D-12T	3/4 in. Dk-Lok	15.7 (0.62)	19.0	149.0	56.0	125.00 (4.92)	50.0
V86C-	D-16T	1 in. Dk-Lok	19.0 (0.75)	30.0	(5.86)	(2.20)	134.00 (5.27)	(1.97)
VC86C-	M-12N	3/4 in. Male NPT	15.7 (0.62)	19.0			119.00 (4.68)	
	M-16N	1 in. Male NPT	19.0 (0.75)	30.0			129.00 (5.07)	
VC86D	F-16N	1 in. Female NPT	25.0 (0.98)	Full Bore	158.0 (6.22)	84.10 (3.31)	112.90 (4.44)	80.0*(3.15)

<sup>\*</sup> V86D Series: Round bar construction.

CNG/NGV valve ordering number The basic ordering number listed in black are not for CNG/NGV applicable valves.

Table 2. 2-Way Valve Actuation Torque Standard Valves

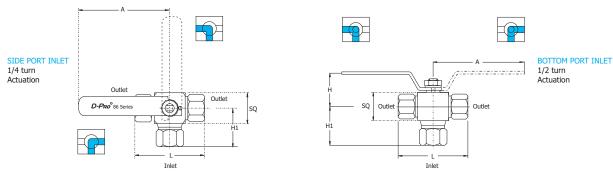
	System F	Pressures, ba	ar (psig)
Valve Series	0 (0)	344 (5000)	413 (6000)
Series	Torq	t: Nm	
V86A	3.92	-	6.37
V86B	7.35	10.3	-
V86C	12.26	19.61	-

#### CNG/NGV Valves

	System Pressures, bar (psig)			
Valve Series	0 (0)	344 (5000)		
Series	Torque	Unit: Nm		
VC86B	5.19	10.59		
VC86C	2.15	5.88		
VC86D	7.35	9.80		

# **IDK-LOK** Ball Valves

## 3-way Diverter Valves



V86 3-way ball valve is designed to switch media through the inlet port and direct it to out of two outlet ports.

## Ordering Information and Dimensions

Basic Ordering Number		End Connections	Orifice	Orifice Dimensions mm (in.)				
		Lifu Confidentions	mm (in.)	Α	Н	H1	L	SQ
	3*- D-4T-	1/4 in. Dk-Lok	4.8 (0.19)			50.9 (2.00)	96.0 (3.78)	
	3*- D-6T-	3/8 in. Dk-Lok	7.1 ( 0.28)			53.0 (2.09)	102.5 (4.04)	
VOCA	3*- D-8T-	1/2 in. Dk-Lok		108.3 (4.26)	38.4 (1.52)	55.8 (2.20)	107.6 (4.24)	32.0
V86A-	3*- F-4N -	1/4 in. Female NPT	10.0 (0.39)			40.0 (1.57)	74.0 (2.91)	(1.26)
	3*- F-6N-	3/8 in. Female NPT	10.0 (0.39)			41.5 (1.64)	77.0 (3.03)	
	3*- F-8N-	1/2 in. Female NPT				45.5 (1.79)	85.0 (3.35)	
	3*- F-8N-	1/2 in. Female NPT		12.7 (0.50) 149.0 (5.86)	51.0 (2.00)	55.0 (2.17)	89.0 ( 3.5 )	40.0
	3*- F-12N-	3/4 in. Female NPT	12.7 (0.50)			55.0 (2.17)	90.0 (3.54)	(1.57)
V86B-	3*- D-10T-	5/8 in. Dk-Lok	12.7 (0.30)			67.2 (2.66)	114.4 ( 4.5 )	
	3*- D-12T-	3/4 in. Dk-Lok				67.7 (2.66)	115.0 (4.52)	
	3*- D-12T-	3/4 in. Dk-Lok	15.7 (0.62)			75.3 (2.96)	125.0 (4.92)	
V000	3*- D-16T-	1 in. Dk-Lok		149.0	56.0	80.0 (3.15)	134.0 (5.27)	50.0
V86C-	3*- F-12N-	3/4 in. Female NPT	19.0 (0.75)	(5.86)	(2.20)	59.5 (2.34)	96.0 (3.78)	(1.97)
	3*- F-16N-	1 in. Female NPT				67.0 (2.64)	111.0 (4.37)	

All dimensions shown are for reference only and are subject to change.

## **Side and Bottom Port Valve Ordering Information**

To order side port entry valve, replace \* with  $\bf S$ , to order bottom port entry valve, replace \* with B. Examples: V86A-3 $\bf B$ -D-4T-S, V86A-3 $\bf B$ -D-4T-S.

Table 3. 3-way Valve Actuation Torque

N/ 1	System Pressures, bar (psig)				
Valve Series	0 (0)	206 (3000)	275 (4000)		
Series		Torque	Unit: Nm		
V86A	3.92	-	4.90		
V86B	7.35	7.85	-		

Table 4. 2-way Valve Pressure and Temperature Rating

Valve Series	Seat	Allowable Working Pressure at ambient temperature psig(bar)	Temperature Rating °C(°F)
	PVDF	6,000 (413)	-30 to 130 (-22 to 266 )
V86A	PCTFE	2,220 (120)	-30 to 180 (-22 to 356)
	PEEK	10,000 (689)	-40 to 230 (-40 to 446 )
	PVDF	5,000 (344)	-30 to 110 (-22 to 230 )
V86B V86C	PCTFE		-30 to 160 (-22 to 320 )
	PEEK	6,000 (413)	-40 to 210 (-40 to 410 )
V86D	PCTFE	6,000 (413)	-40 to 160 (-40 to 320)

Table 5. 3-way Valve Pressure and Temperature Rating

rable 3: 5 way valve ressure and remperature rating						
Valve Series	Seat	Allowable Working Pressure at ambient temperature psig(bar)	Temperature Rating °C(°F)			
	PVDF 4,000 (275)	-30 to 130 (-22 to 266)				
V86A	PCTFE	4,000 (275)	-30 to 180 (-22 to 356)			
	PEEK	6,000 (413)	-40 to 230 (-40 to 446)			
	PVDF	3,000 (206)	-30 to 110 (-22 to 230)			
V86B V86C	PCTFE	3,000 (200)	-30 to 160 (-22 to 320)			
	PEEK	4,000 (275)	-40 to 210 (-40 to 410)			

## **Options**

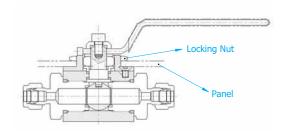
#### Locking Nut Panel Mounting

Ordering designator: P1

Addition locking nut below handle makes the valve panel mountable. Disassemble the handle prior to panel mounting.

mm (in

_			mm (m.)
	Valve Series	Panel Hole Drill	Panel Thickness
	V86A	30.0 (1.18)	
	V86B	38.0 (1.50)	Max. 4.0 (0.157)
	V86C	38.0 (1.50)	



#### Screw Hole Panel Mounting

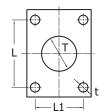
Ordering designator: P2

Additional four (4) screw holes on the top of valve makes the valve panel mountable.

Disassemble the handle prior to panel mounting.

mm (in.)

Valve Series	L	L1	t	Т
V86A	34.0 (1.33)	26.0 (1. <mark>02</mark> )	4.0 (0.15)	30.0 (1.18)
V86B	36.0 (1.42)	29.0 (1.14)	5.0 (0.20)	38.0 (1. <del>50</del> )
V86C	40.0 (1.57)	35.0 (1.37)	6.0 (0.23)	38.0 (1.50)



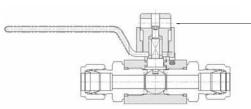


## "Lift-Turn" Locking Device

Ordering designator: LD

Dk Tech patented "Lift-Turn" safety locking device allows you to lock the valve manually either in open or close position. The locking device consists of study upper and lower locking detents made out of stainless steel.

Note: LD option applicable to 2-way valves.



-LD

Pad-Lock applicable 7.2 mm (0.28 in) hole constructed on upper locking detent.

You may apply a pad-lock to secure the valve in the open or close position.

## Ordering Information

Select the desired basic ordering number, and options from designators listed below.

V86A-D-4T V86B-F-12N -PC

VC86B-D-12M

-OH

-S -S

-s -s

Seat	Panel Mounting	Locking Device	Handle	Body Material
Nil: PEEK, standard for VC86 series Nil: PCTFE, standard for VC86D series Nil: PVDF, standard for V86 series PC: PCTFE PK: PEEK PV: PVDF	P1: Locking nut panel mounting P2: Screw hole panel mounting	LD: Locking Device	Nil: Standard Lever Handle OH: Oval Handle OH option is applicable to 2-way V86A Series valves.	S: SS316

#### Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. Dk Tech accepts no liability for any improper selection, installation, operation or maintenance.



## **IDK** Tech Corporation

Mailing Address 826, Naesam-Ri, Juchon-Myeon, Gimhae-City, Gyeong Nam, Korea 621-841 DK TECH contact information

Tel. (82) 55-338-0114 Fax (82) 55-338-6745

E-mail: sales@dklok.com

For International customers

Tel. (82) 55-338-0031/2 Fax (82) 55-338-6746 E-mail: dklok@dklok.com